North Dakota Governor's Pipeline Summit

Niles Hushka, PE KLJ



More Capital

- Accelerated Infrastructure
 - Experiencing a flood of private equity money moving into the gathering sector.
 - E&P operators are allocating most of the capital to the drill bit and allowing 3rd parties to gather commodity.

Reliable Storage

- Concerned about the future ability for railroads to move ever-increasing production out of the state.
- When railroad delays occur, we experience the ripple effect getting closer and closer to the wellhead.
 - Previously, ample storage was available for shortterm setbacks. Now, supply has perhaps overshot available storage options between the wellhead and the railcar.

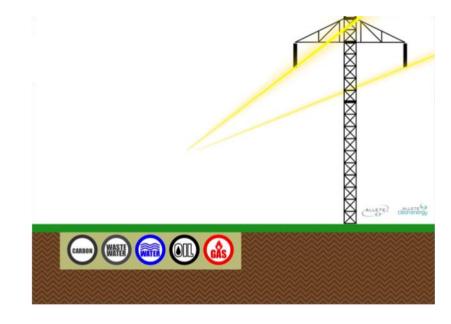
Utility Corridors

- Producers are demanding simultaneous gathering services for gas, oil and produced water.
 - Previously, provided by three separate entities.
- New options to provide the service are in process.
 - ALLETE Energy Corridor

ALLETE Energy Corridor

- Proposed late 2013 as multipurpose solution for transport to and from the production area
- Concept supported by Gov.
 Dalrymple as a "break-through opportunity"
- Coordinated right-of-way, land use
- Minimize environmental impacts
- Proven, flexible:
 - Multiple products
 - Various lengths
- Path to solutions flaring, congestion







Industry and Environment

- Gatherers are willing to spend disproportionate amounts of capital to move produced water.
- More expensive materials and construction practices are used to ensure water system integrity.
- Could indicate that the industry is responding to environmental challenges of cleaning up large produced water spills.

Industry and Environment

- Gatherers are willing to spend disproportionate amounts of capital to move produced water.
- More expensive materials and construction practices are used to ensure water system integrity.
- Could indicate that the industry is responding to environmental challenges of cleaning up large produced water spills.

Field Innovation

- New polymer research led to new types of pipe material.
 - KLJ working with party to install and test pipe made of Nylon 66.
 - Field constructed using conventional fusion methods (similar to HDPE).
 - Operated at double or sometimes triple the pressure allowed by HDPE.



June 24, 2014

